

NSPB-MV

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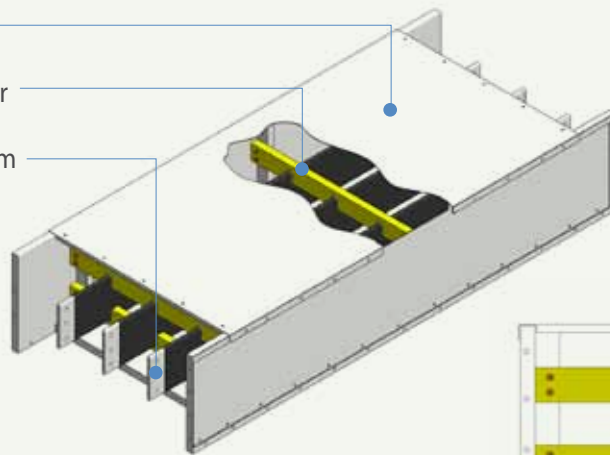
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Basic Structure

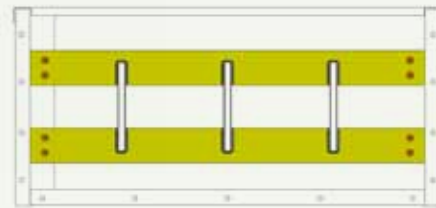
The NSPB-MV uses epoxy insulating material (thermal class 130 C) to separate the phases, and secure them using high strength epoxy. It can be applied to 1000V or less, or between 800A and 4000A.

Structure (Vertical)

- Al/STS/SPCC
- Supporting Insulator
- Copper or Aluminum

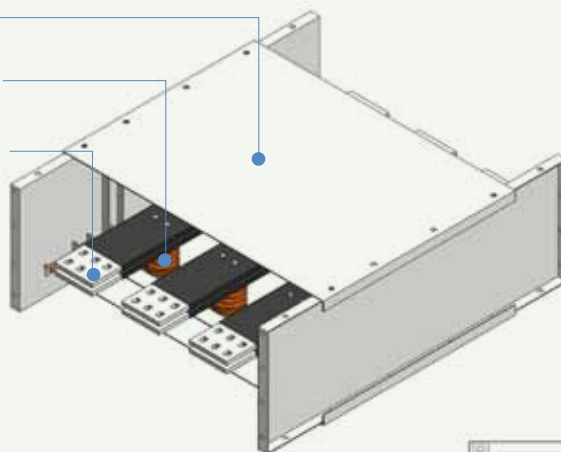


Sectional View



Structure (Horizontal)

- Al/STS/SPCC
- Supporting Insulator
- Copper or Aluminum

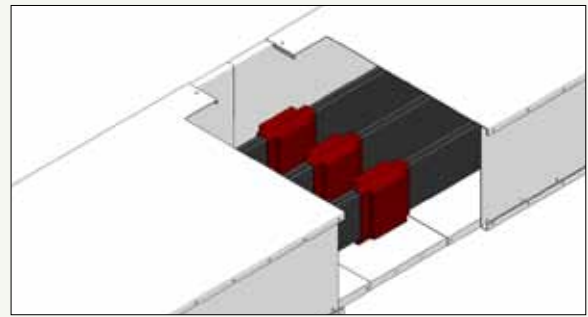
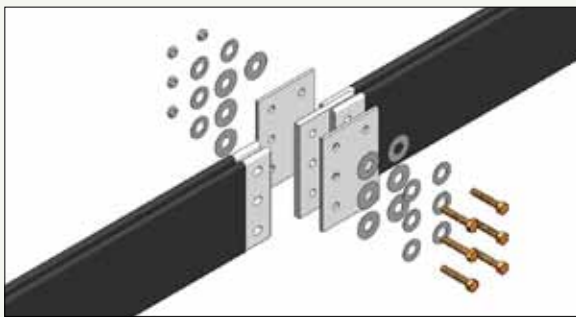


Sectional View



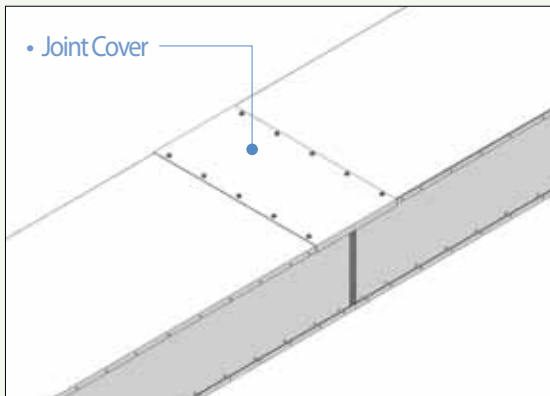
도체 절연 및 접속

The conductors come with standard epoxy coating insulation. Tube insulation is also available on request. Use joint plates to connect the parts, and cover them with boots as shown in the image below.

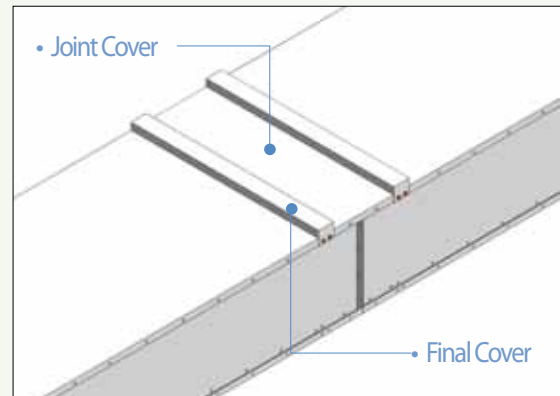


Joint Covers

For indoor installation, applying joint covers are sufficient; however, for outdoor installation, final covers should be applied additionally on top of the joint covers. (Please contact our design team for further information.)

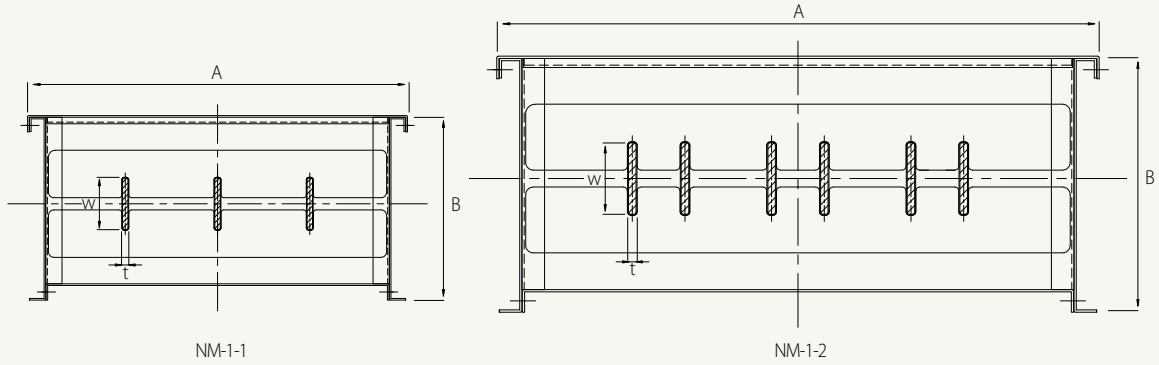


Indoor



Outdoor

Feeder (Alignment of the Conductors : Vertical)



~ 4.76kV (IEC : ~7.2kV)

Ampere(A)	Dimension (mm)				Earth bar [mm]	Fig.
	t	W	A	B		
CU	800	6	70	572	6.35*41	NM1-1
	1000	6	70	572		
	1250	6	95	572		
	1600	10	95	590		
	2000	10	135	590		
	2500	12	170	590		
	3200	12	240	590		
	4000	12	200	800		500

~ 15kV (IEC : ~12kV)

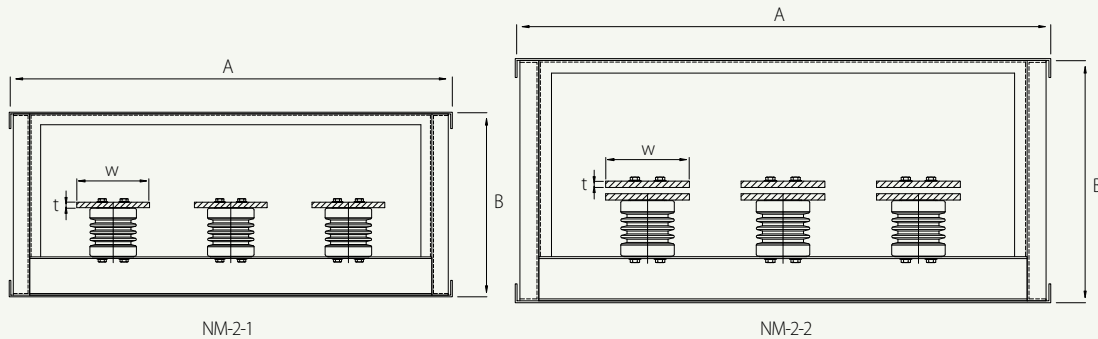
Ampere(A)	Dimension (mm)				Earth bar [mm]	Fig.
	t	W	A	B		
CU	800	6	65	632	6.35*41	NM1-1
	1000	6	65	632		
	1250	6	75	632		
	1600	10	80	650		
	2000	10	115	650		
	2500	12	145	650		
	3200	12	200	632		
	4000	12	180	860		480

~ 27kV (IEC : ~24kV)

Ampere(A)	Dimension (mm)				Earth bar [mm]	Fig.
	t	W	A	B		
CU	800	6	65	692	6.35*41	NM1-1
	1000	6	65	692		
	1250	6	70	692		
	1600	10	75	710		
	2000	10	105	710		
	2500	12	125	710		
	3200	12	180	710		
	4000	12	165	920		465

The standards of the conductors are only for reference, and they can be adjusted according to the installation environment, or on request. (For using aluminum conductors, please contact our design team for further information.)

Feeder (Alignment of the Conductors : Horizontal)



~ 4.76kV (IEC : ~7.2kV)

Ampere(A)	Dimension (mm)				Earth bar [mm]	Fig.	
	t	W	A	B			
CU	800	6	50	670	6.35*41	NM2-1	
	1000	6	65	715			330
	1250	10	65	715			335
	1600	10	100	820			335
	2000	10	125	895		335	NM2-2
	2500	10	110	850		355	
	3200	13	125	895		360	
	4000	15	150	970		370	

~ 15kV (IEC : ~12kV)

Ampere(A)	Dimension (mm)				Earth bar [mm]	Fig.	
	t	W	A	B			
CU	800	6	50	870	6.35*41	NM2-1	
	1000	6	60	900			340
	1250	10	55	885			345
	1600	10	85	975			345
	2000	10	110	1050		345	NM2-2
	2500	10	95	1005		365	
	3200	13	115	1065		370	
	4000	15	135	1125		380	

~ 27kV (IEC : ~24kV)

Ampere(A)	Dimension (mm)				Earth bar [mm]	Fig.	
	t	W	A	B			
CU	800	6	50	1150	6.35*41	NM2-1	
	1000	6	60	1180			570
	1250	10	50	1150			575
	1600	10	80	1240			575
	2000	10	100	1300		575	NM2-2
	2500	10	85	1255		595	
	3200	13	100	1300		605	
	4000	15	125	1375		610	

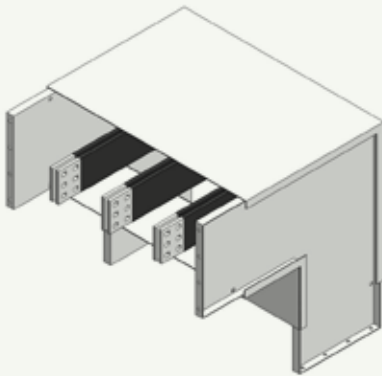
The standards of the conductors are only for reference, and they can be adjusted according to the installation environment, or on request. (For using aluminum conductors, please contact our design team for further information.)

Fittings

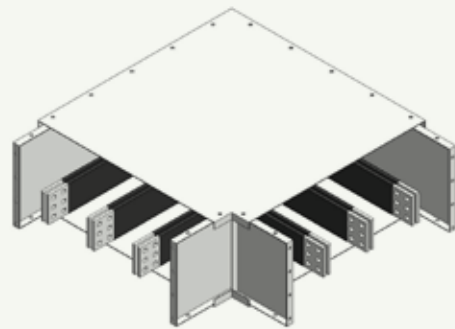
LS C&S NSPB has a wide range of fittings to satisfy any layout of buildings. Elbow angles other than ninety degrees are also available. Offsets or tees can be applied where the standard elbows are not feasible. (Please contact our design team for detailed information about the product size.)

Elbow (Alignment of the Conductors : Vertical)

Vertical

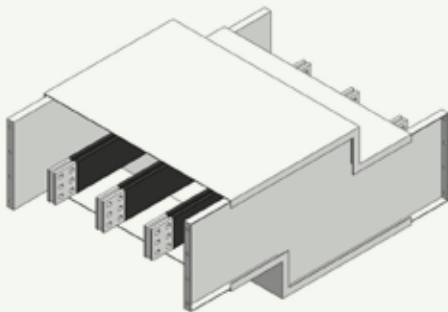


Horizontal

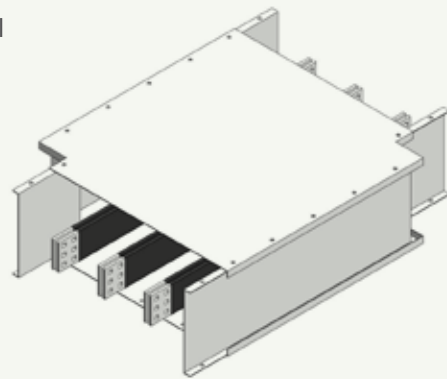


Offset (Alignment of the Conductors : Vertical)

Vertical

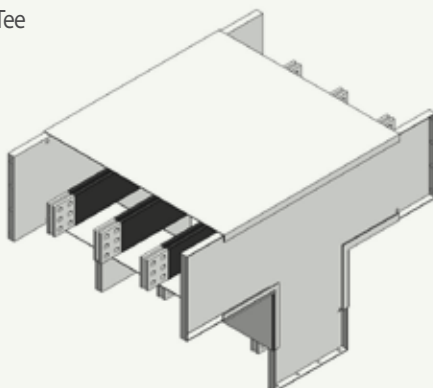


Horizontal

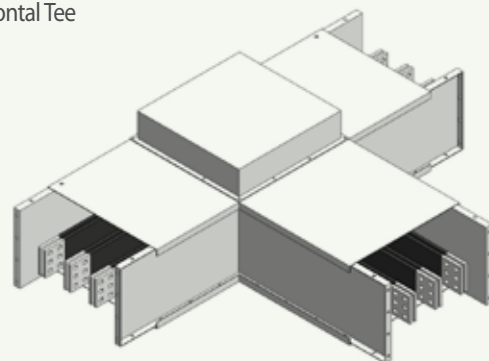


Tee (Alignment of the Conductors : Vertical)

Vertical Tee

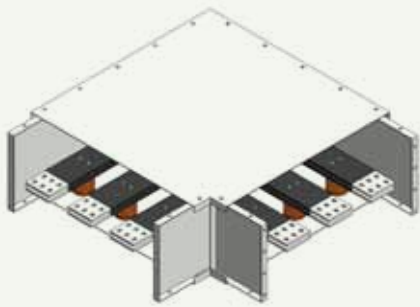


Horizontal Tee

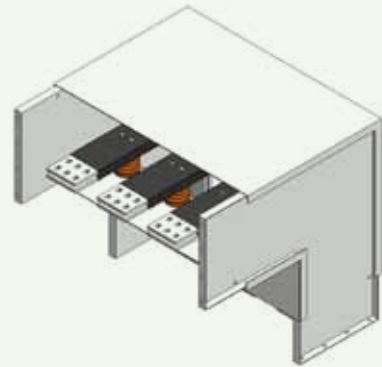


Elbow (Alignment of the Conductors: Vertical)

Vertical

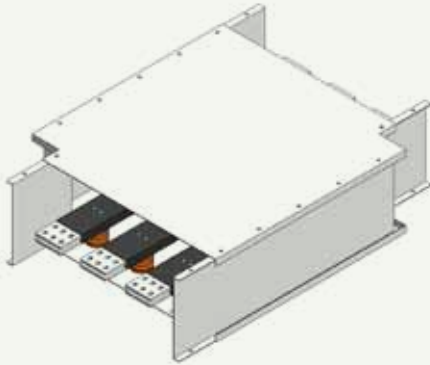


Horizontal

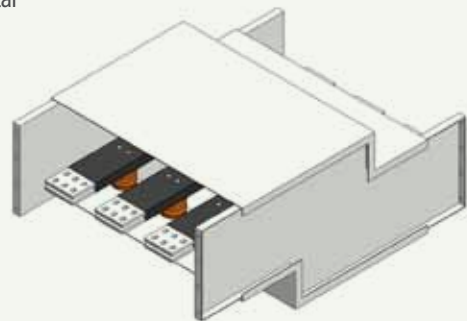


Offset (Alignment of the Conductors : Vertical)

Vertical

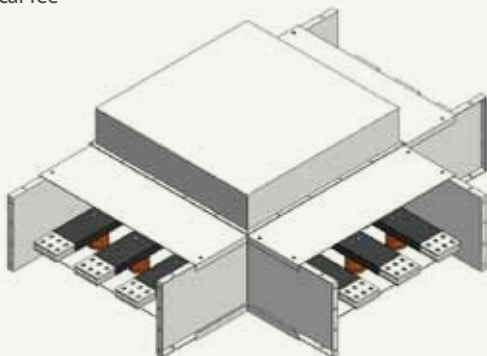


Horizontal

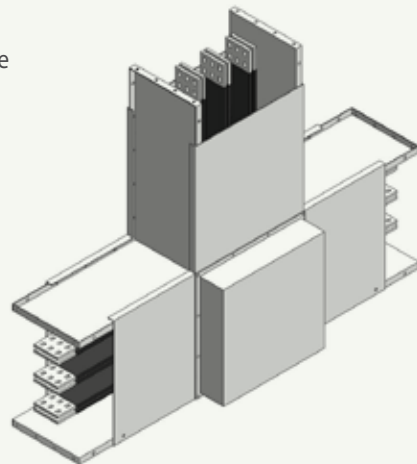


Tee (Alignment of the Conductors : Vertical)

Vertical Tee



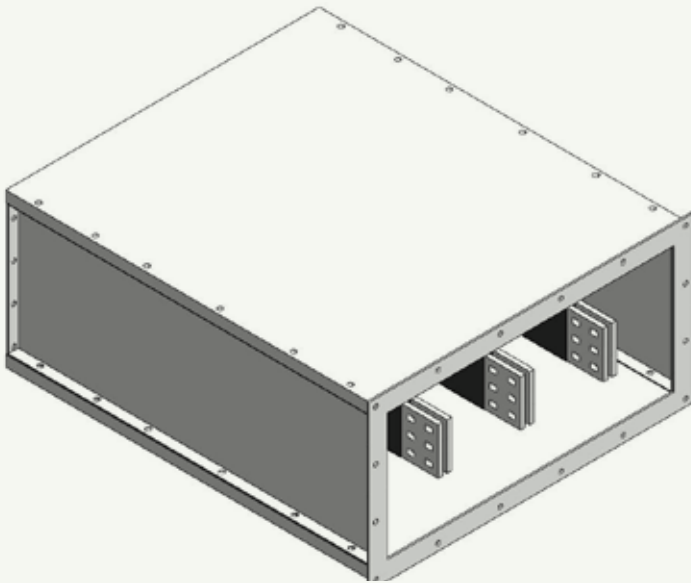
Horizontal Tee



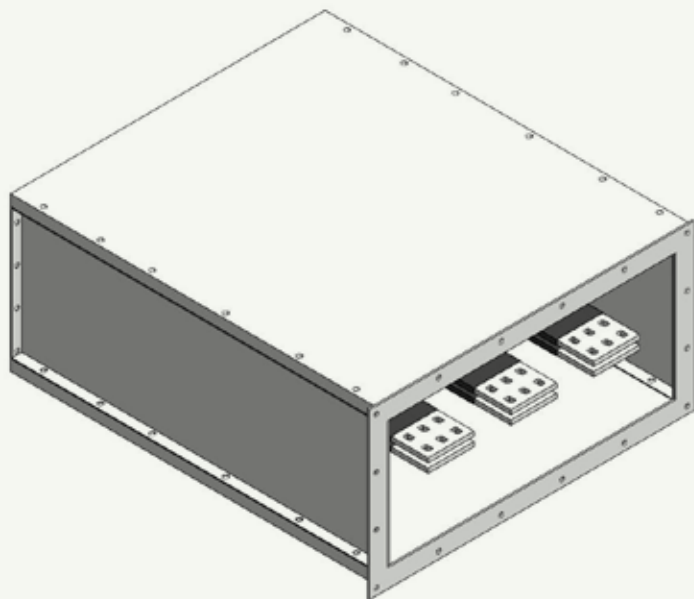
Flanged End

The flanged end is used at a transformer or at a low-tension panel.
(Please, contact our design team for further information including the size and capacity.)

Vertically Aligned



Horizontally Aligned

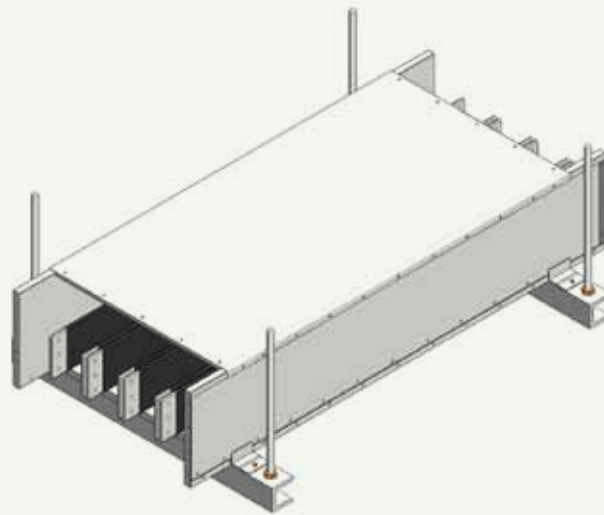


Hangers

LS C&S NSPB can be installed using horizontal hangers, vertical hangers and wall brackets according to the installation environment. (Please contact our design team for detailed information about installation.)

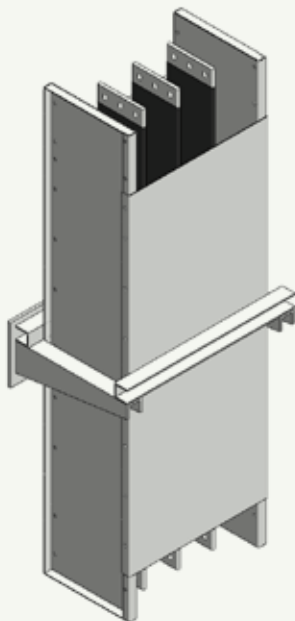
Horizontal Hangers

For horizontal installation, the NSPB requires two or more supports for each product.



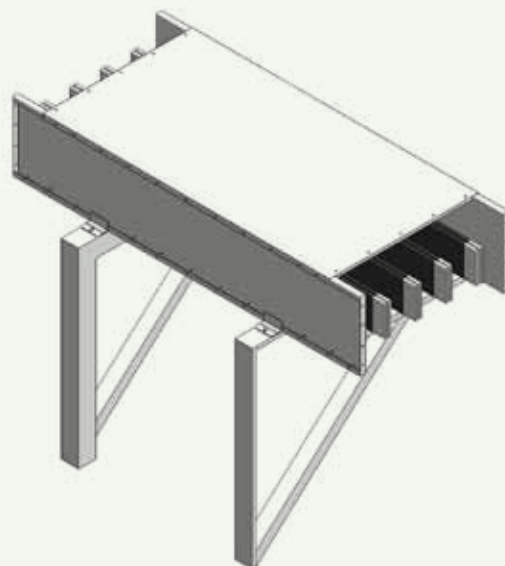
Vertical Hangers

An additional reinforcement design provides stability for the vertical loading of the vertical feeders.



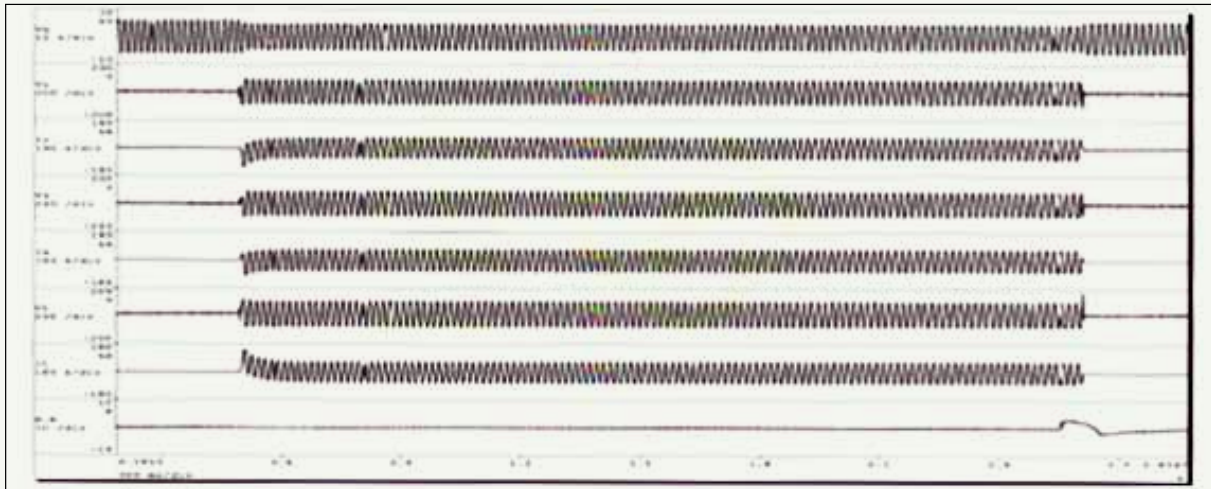
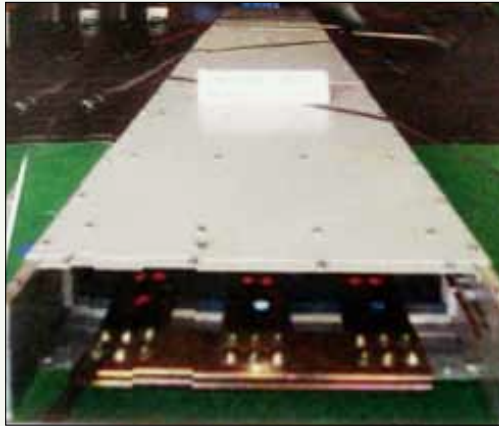
Wall Bracket

Once the angles and the channels are applied on walls, they need to be fixed with bolts.



Technical Data

The short circuit strength of the LS C&S NSPB can be adjusted and produced in accordance with the request and specifics of the clients.



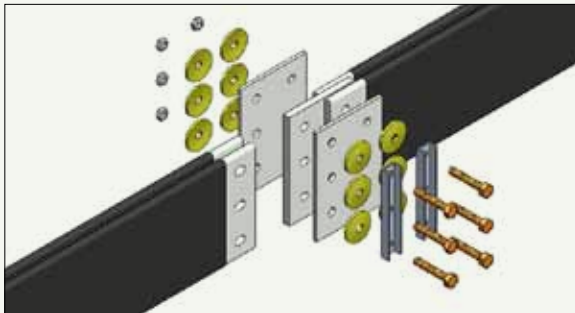
Rated continuous current (A)	Short-circuit withstand current		Rated Max. voltage (kV _{rms})	Power frequency withstand voltage (kV _{rms}), 60Hz	Impulse withstand 1.2x50μs (kV _{peak})
	(kA _{rms}), 2sec.	(kA _{peak})			
800~1000	40(50)	104(130)	0.635 and 4.76	19	60
1250~2000 2500~4000	50(65)	130(170)	15 27	36 60	95 125

*The numbers shown in the parenthesis of the short circuit current is the value of reinforcement products (optional).

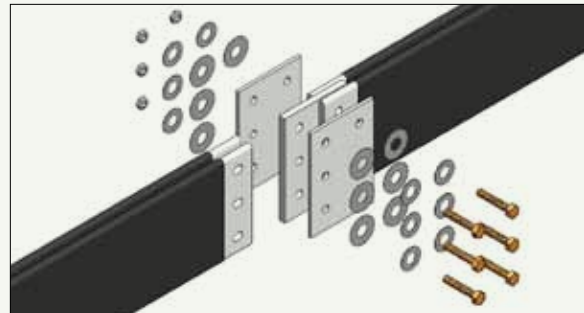
The Joint of NSPB-LV and MV

STEP 1.

- The bus ducts should be aligned at the top and the bottom and the left and the right as well as horizontally and vertically. Make sure that the surface is clear of dust before connecting them.
- Connect the bus ducts by using joint plates and HT bolts as shown in the image. Tighten the bolts until the eye-marking is visible.
- Once they are connected, check for gaps between the bus bars and the joint plates using a feeler gauge.



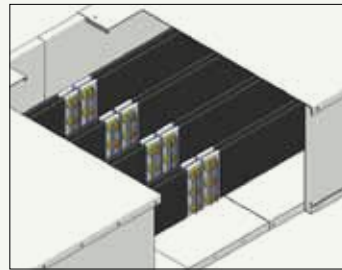
[NSPB-LV]



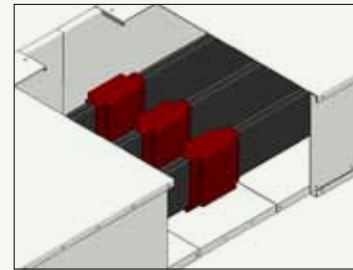
[NSPB-MV]

STEP 2.

- Apply the top and bottom joint covers, and tighten the bolts securely.
- For the NSPB-MV, apply boots additionally after joint plates have been connected as shown in the image.



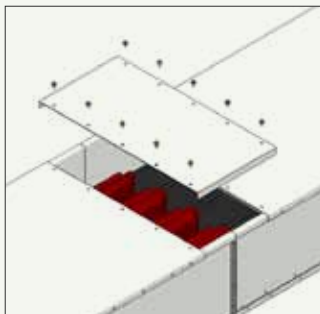
[NSPB - LV]



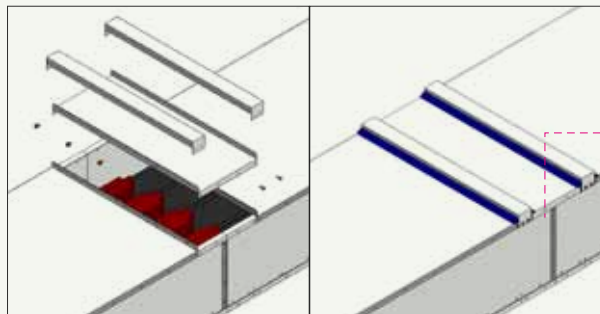
[NSPB - MV]

STEP 3.

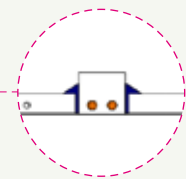
- For outdoor installation, apply the top and bottom joint cover and reinforcement covers. Apply silicone at both sides of the covers as shown in the image. (Torque = 120 kgf-cm)



Indoor Type



Outdoor Type



Silicone Application

Certification & Specification



KERI Certification



KERI Certification



KERI Certification



KERI Certification



KERI Certification



ISO9001



ISO14001



OHSAS18001

Busduct Major References



Steel-making plant and sintering plant of Hyundai Steel Co., Ltd.

Investor : Samsung Engineering
Construction Period : 2008



Korea Gas Corporation Substation 21 in Pyeongtaek

Investor : Korea Gas Corporation
Construction Period : 2010



LG Chem Ltd. Yeosu Plant LDPE

Investor : LGChem Ltd.
Construction Period : 2011



JURONG AROMATIC COMPLEX

Investor : ABB, Singapore
Construction Period : 2012~2013



AKG2 (AL-KHALEEJ GAS) PROJECT PHASE II
Onshore GAS Plant

Investor : Qatar
Construction Period : 2007 ~ 2008



RAS LAFFAN PROJECT PHASE 6 & 7
Onshore LNG Plant

Investor : Qatar
Construction Period : 2006 ~ 2007 Completed